

HOW TO USE SAWGRASS SG500 SUBLIMATION PRINTER

PRODUCTS FOR SUBLIMATION:



CERAMIC MUG

- max. print size 200x80 mm
- heat press temp. 180 C°, time 180 sec



ENAMEL MUG

- max. print size 200x60 mm
- heat press temp. 200 C°, time 275 sec



MOUSE PAD

- size 218x180x3 mm
- recommended print size ~ 223x185 mm, to avoid white edges
- heat press temp. 200 C°, time 40 sec



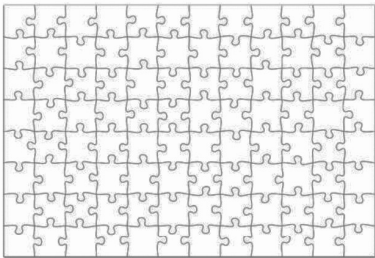
KEY CHAIN

- size 22x125 mm (one side)
- recommended print size a bit bigger, to avoid white edges, ~27x270 mm (both sides)
- heat press temp. 200 C°, time 40 sec



PATCH

- diameter 80 mm with the border and 75 mm printing area.
- recommended print size ~78 mm, to avoid white edges
- heat press temp. 200 C°, time 40 sec



PUZZLE

- size 190x280 mm
- recommended print size ~195x280 mm, to avoid white edges
- heat press temp. 185 C°, time 45 sec

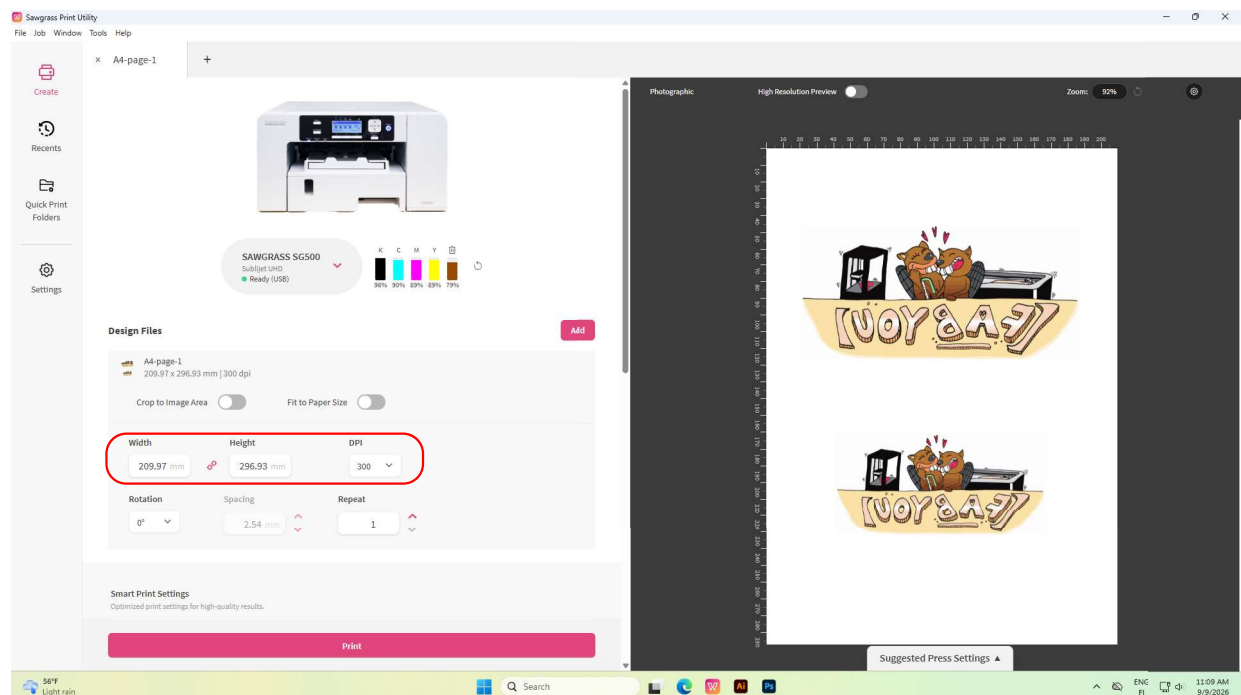
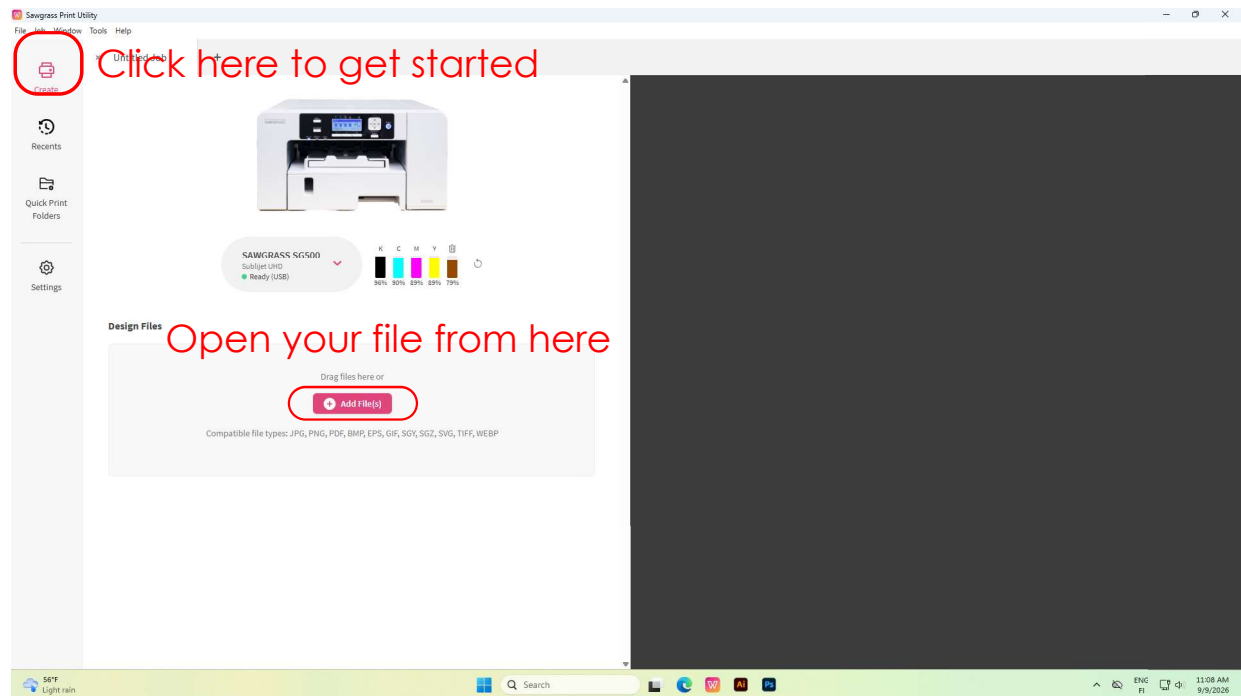


MAGNET

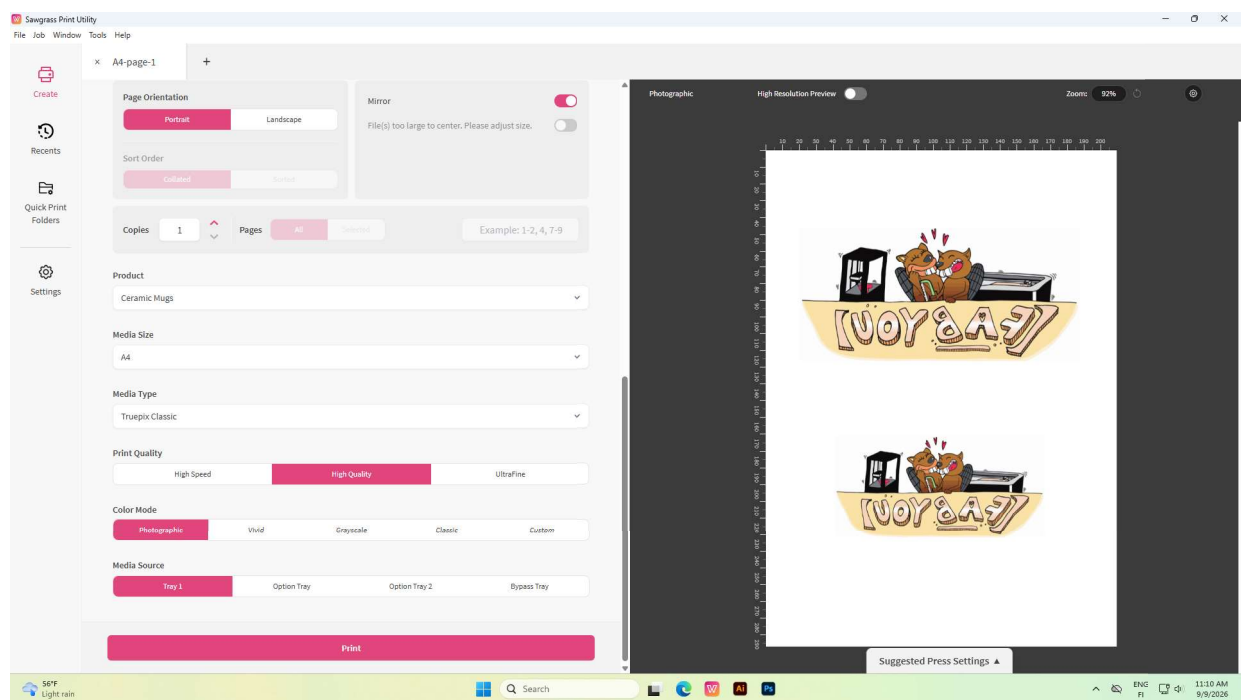
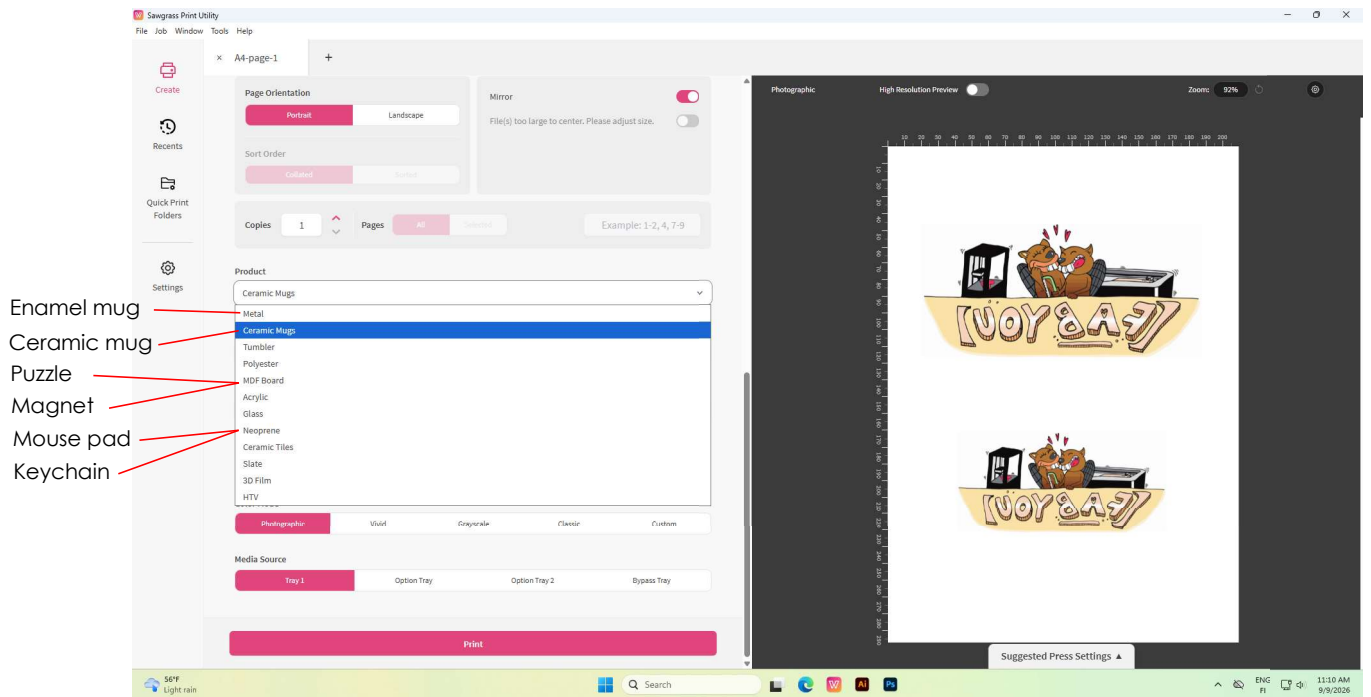
- size 75x55 mm
- recommended print size ~80x60 mm, to avoid white edges
- heat press temp. 180 C°, time 50 sec

Use for example Adobe Illustrator or Inkscape to prepare your A4 size portrait layout and save it in pdf. -form.

Then open Sawgrass Print Utility -software and follow these steps.



Scroll downwards and follow these settings.



Turn on the heat press, it takes some time to warm up.

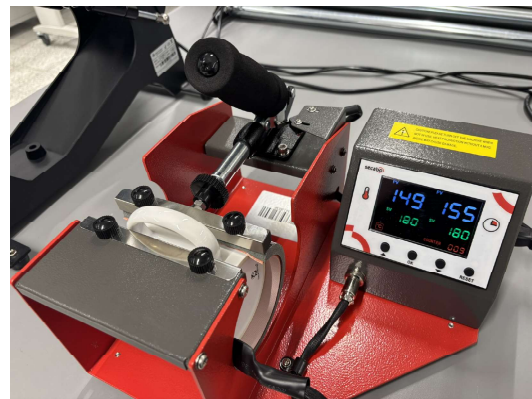
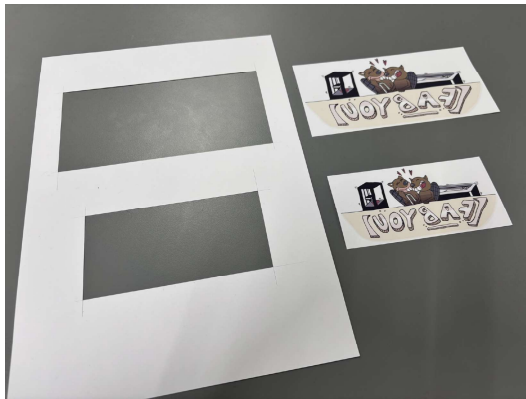
Note that the printout looks pale, but the colors will brighten after heat pressing.

CERAMIC MUG

Heat press temp. 180 C°, time 180 sec.

Cut the images out of paper so that you can easily place them inside out on the product. Tape the paper printed side towards the product with the red tape.

Place the product to the heat press and turn the handle to close. The timer will start and when the time is up the press will start beeping. Turn the handle to open and remove the product. Remember that the product is hot.



ENAMEL MUG

Heat press temp. 200 C°, time 275 sec.

Cut the images out of paper so that you can easily place them inside out on the product. Tape the paper printed side towards the product with the red tape.

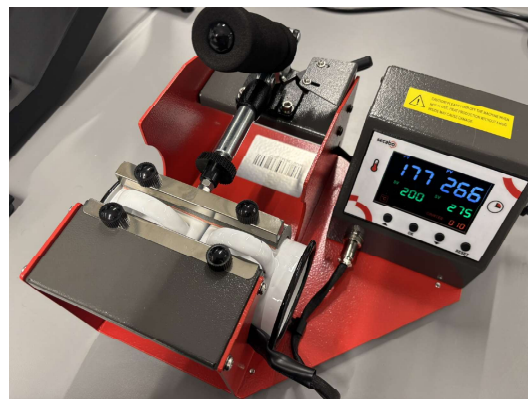
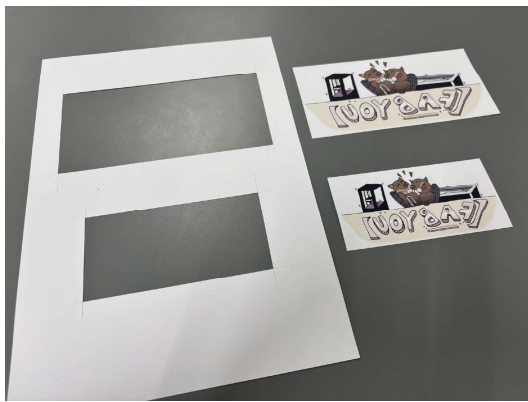
When pressing the enamel mug, use another mug to keep the pressure even!

Place the product to the heat press and turn the handle to close.

The timer will start and when the time is up the press will start beeping.

Turn the handle to open and remove the product.

Remember that the product is hot.



KEY CHAIN

Heat press temp. 200 C°, time 40 sec

Cut print from the paper and tape it printed side towards the product with the red tape.

Place the set to the heat press with the paper side up.

Remember to heat press both sides.



With these products use following instructions.

MOUSE PAD

Heat press temp. 200 C°, time 40 sec

PUZZLE

Heat press temp. 185 C°, time 45 sec

MAGNET

Heat press temp. 180 C°, time 50 sec.

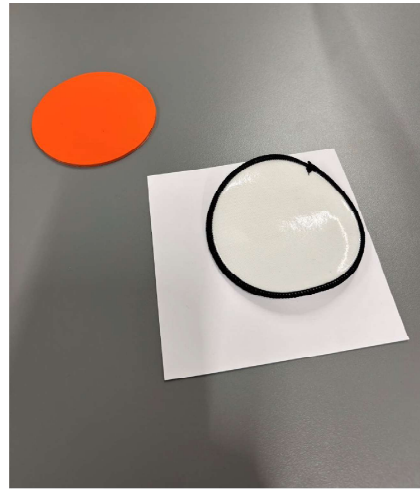
Place the product against the printed surface and tape it in place with red tape.

Place the set to the heat press with the paper side up and heat press.



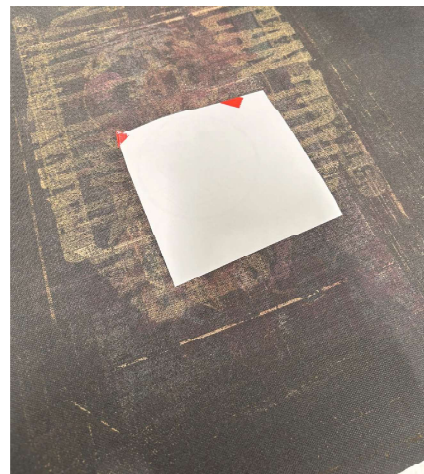
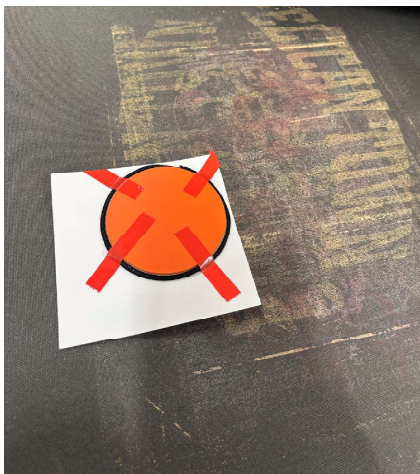
PATCH

Heat press temp. 200 C°, time 40 sec.



Use these orange silicone plates to give more pressure when heat pressing the image.

First place the fabric side of the patch towards the printed picture and then place the silicone plate on top of the patch.



Then use the red tape to attach the set to the paper and when placing the set to the heat press, turn it up side down.



If you are doing multiple patches, don't cut them off the paper. Tape all the patches and plates to the paper and press them at once.

Remember to place the set in the press with the paper side up.